KASEI

2.13kW

Mix 30:1

4L/min

7500rpm

14L
20L/26L

40 cc

6Kg/min

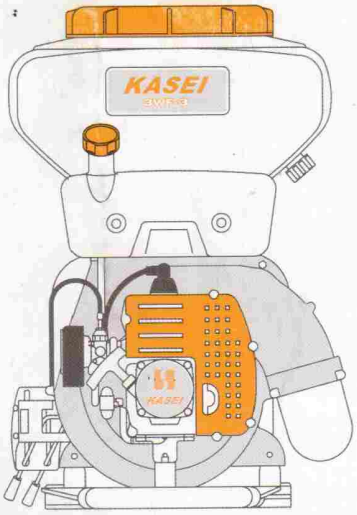
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3WF-3

Warning to Users

1. The gasoline engine must use mixed fuel with volume rate of 30:1 for No.90 gasoline to two-stroke automobile oil.
2. 3 to 5 minutes' low speed rotation after start and before stop is very necessary. In order to prevent damage of some parts or body harm caused by violent movement of the engine,
3. High-speed rotation without load must be prohibited! It is strictly prohibited to stop the engine suddenly at high speed.
4. When adding fuel, the engine should stop, fire sources must be far away and smoking is prohibited.
5. In order to avoid electric shock, do not touch the cap of spark plug and the conducting wire during the rotation of the engine.
6. The surface of the muffler and the cylinder is very hot, so neither the hands nor the body approaches them. Especially children should be far away from the engine.

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Attachments:Figures

1. Technical Specification

Name	Specification
L×W×H (mm)	500×420×690(14L):500×420×735(20L):500×420×800(26L)
Net Weight (kg)	11(14L):12(20L):13(26L)
Capacity of tank(L)	14:20:26
Fan speed(r/min)	7500～8000
Spray(kg/min)	⩾4
Dust(kg/min)	⩾6
Horizontal spraying(m)	⩾12
Vertical spraying(m)	⩾11
Droplets mean diameter(μm)	⩽120
Fuel Type	Gasoline/Oil Mixture 30:1
Engine model	1E40FP-3Z
Specified power(kW/r/min)	2.13/7500
Way of ignition	CDI
Way of starting	Recoil starting
Way of stopping	Shutting throttle fully

2. Main Application

3WF-3 Knapsack Mist-Duster is one kind of portable, flexible and efficient machinery for plant protection. It is mainly used in prevention and cure of diseases and pests of plants such as cotton, rice, wheat, fruit trees, tea trees, banana trees, etc. It can also be used for chemical weeding, epidemic prevention, sanitation protection in cities, vegetable protection, etc.

3. Main Features

3.1 This machine adopts gear structure to decrease speed, so it is very durable.

3.2 The main part is the plunger pump of two directions' type. The structure is simple and compact, so it is easy for the maintenance.

3.3 This machine has high pressure, big flow and good efficiency, so the protection effect is very obvious.

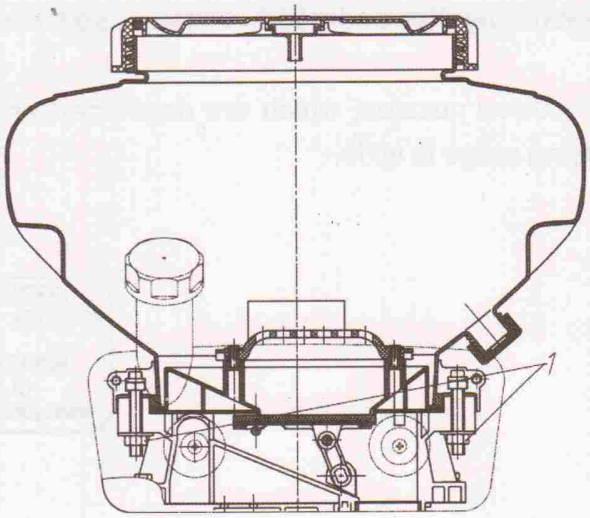
3.4 The main spraying parts are three nozzles, which are developed and only adopted by our factory in our country. So the spraying range is wide.

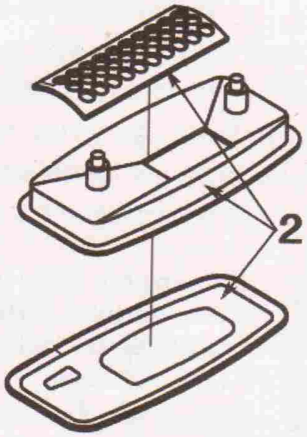
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4. Assembly for varieties of operating condition

(1) Assembly for spraying

a.Remove the tow wing nuts fixed on the chemical tank and take down the tank.Change dusting lid plate for spraying lid plate, then assemble the chemical tank and screw down wing nuts as shown in Fig.1.

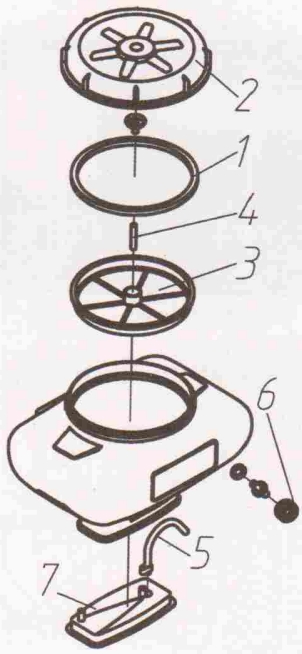




1.Nut 2.Dusting Plate

Fig 1

b.Assembly in chemical tank Remove the lower cover of chemical tank,change into the pressing lid which is connected with rubber tube(do not forget to put on the sealing ring,as Fig.3.).Connect the lid to the rubber tube as shown in Fig.2.



1.Sealing washer 2.Lid 3.Filter net 4.Tube 5.Rubber tube 6.Lower lid 7.Spraying plate

Fig 2

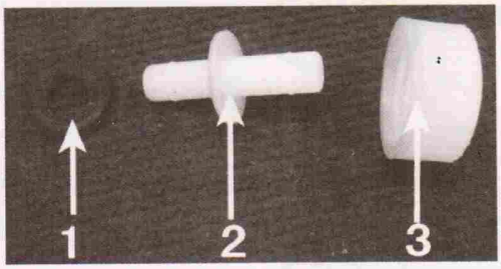
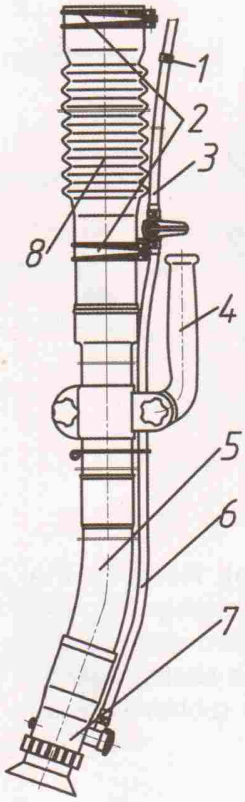


Fig 3

c.Connect spraying pipe to the machine as shown in Fig.4.



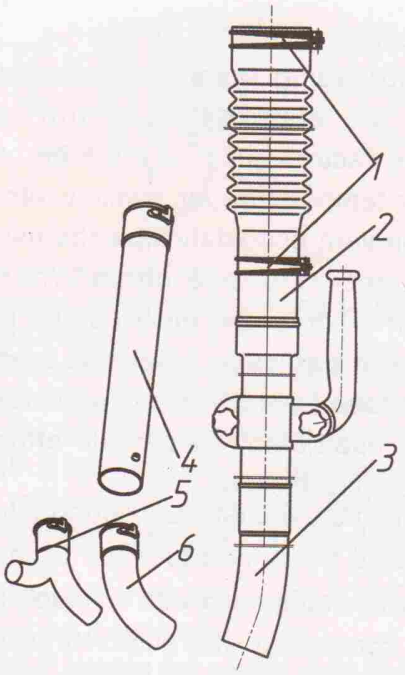
1.Clip(A) 2.Clip(B)
3.Plastic tube 4.Handle
5.Bentpipe 6.Plastic pipe
7.Nozzle 8.Hose

Fig 4

(2) Assembly for dusting

Remove the chemical tank,take down the inlet rubber tube,outlet rubber tube, suction strainer,spraying lid plate,pressing lid and union,change for lower lid of chemical tank,then connect the dusting pipe as Fig.5.

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1.Clip 2.Connector 3.Bentpipe
4.Connecting pipe 5.Y-pipe 6.L-pipe

Fig 5

(3)Anti-electrostatic installation

Dusting or spreading granules chemical may cause the electrostatics,that is related to the factors,such as the kind of chemicals,air temperature,air humidity,etc. In order to prevent ectrostatics,please use the attachment-insurance chain.When the air becomes dryer,the electrostatic is more serious,in particular when the long membranous tube for dusting and granules spreading is used,electrostatic will often happen.Please pay attention.

One end of insurance chain is inserted into jet pipe,vibrated freely and touched to the ground.Connect another end with conducting wire,then fix conducting wire and insurance chain on bend pipe by screw.

Assembly as Fig.6.

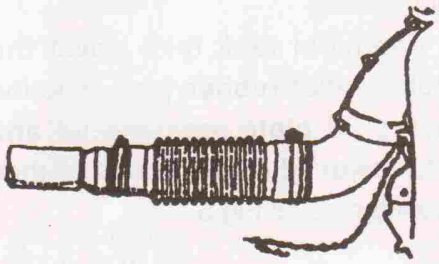


Fig 6

5. Rotation

(1)Check

a.Checking whether the spark plug and all the connection are tightened.

b.Checking whether the cooling air channel is clogged. If so, the engine will be over heated.

c.Checking whether the air filter is dirty. If so, the dirt will reduce the amount of air drawn in. So the engine doesn't run well and waste fuel.

d.Check whether the gap of the sparking plug is 0.6～0.7mm.

e.Pull the starter 2 or 3 times, check whether it rotates normally.

(2)Fueling

a.The fuel for this machine is a mixture of gasoline No.70 or No.90 and 2-stroke oil. The ratio between them is determined by the oil instruction. Incorrect gasoline, oil and mixture may damage the engine.

b.Never fuel the engine when it is hot or running.

c.When fuel , never take away the strainer.

(3)Adding chemical

a.During spraying operatin,while adding chemical,the switch must be shut,see Fig.7.During dusting operation,dusting valve throttle and fuel lever should be on the bottom position,other-wise,the machine will have chemical out.

b.As powder chemical can easily become block,so the chemicals should not be in the chemical tank for a long time.

c.While spraying,the chemical tank lid should be turned on tightly.After adding powder chemical,please clean the screw of the chemical tank mouth,then turn on the lid tightly.

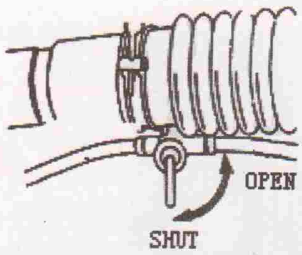


Fig 7

(4)Colding starting

Please operate according to the following procedures:

a.Turn on the fuel switch,see Fig.8.

b.Put the fuel lever on the starting position.

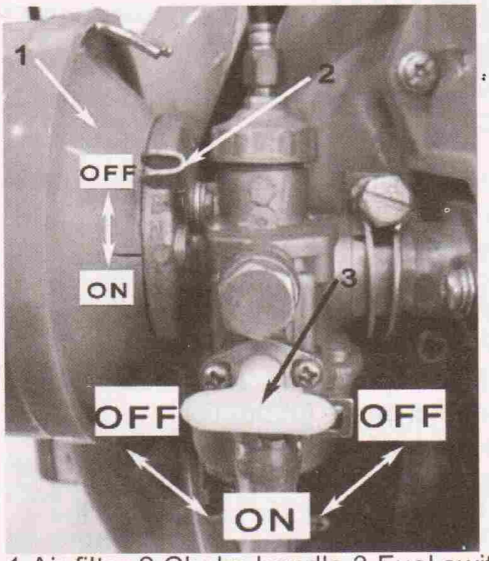
c.Put the choker on the full position.

d.Pull the starter for a few times and have it returned slowly.Do not leave the handle to return freely to avoid the damage of the starter.

e.Close the choker and pull starter handle until the engine fires.

f.After starting the engine,open choker fully.

g.Let the engine run at low speed for 2-3 minutes,then start the spraying or dusting operation.



1.Air filter 2.Choke handle 3.Fuel switch

Fig 8

(5)Starting the warm engine

a.Leave the choker fully open.

b.If the engine draws in too much fuel.Leave the fuel switch fully close,pull the starter 5-6 times. Then start the engine as above.

(6)Speed adjustment

Speed does not meet the fixed number with the fuel lever at the working positon or the engine can not stop with the handle at the lowest position.Regulate as the following.

a. Loosen the lock nut.

b.Turn the regulating screw right to decrease the speed.Otherwise,to increase the speed.

c.After adjustment is finished,tighten the lock nut. See Fig.9.

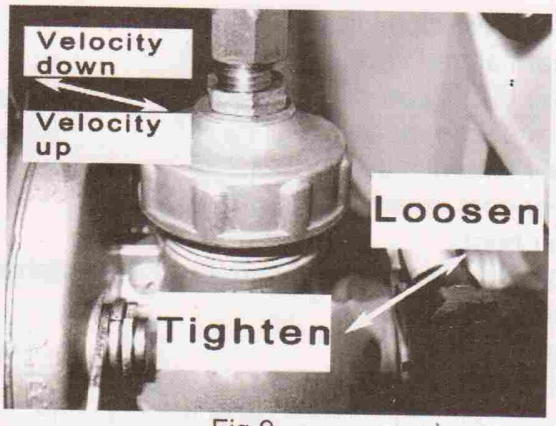


Fig 9

(7)Stopping the engine

a.During misting operation turn off the chemical switch first,then stop the machine.

b.During dusting operation,put the fuel lever and dusting lever at the close position.

c.After finish work,turn off the fuel switch in order to avoid difficult start next time.

Note:While the engine is running,the hose must be mounted to the machine,otherwise,cooling air will be reduced and the engine may be damged.

6.Misting/Dusting

(1)Misting.Loosen the pressing lid,regulate the length of the nozzle opening to meet the different requirments of misting.Turn the regulating valve to change the amount of misting.See Fig.10.

Opening	Discharging(L/min)
1	1
2	1.5
3	2
4	3

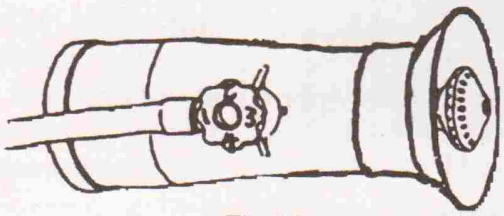


Fig 10

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(2)Dusting.Regulate the discharge by shifting the dust rod's position in the three holes of the rock-arm.See Fig.11 and Fig.12.

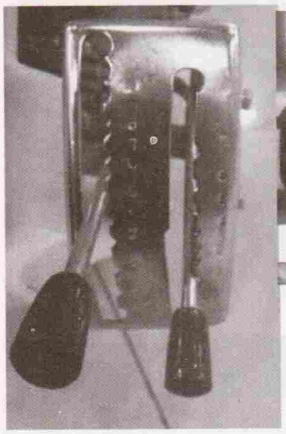


Fig 11

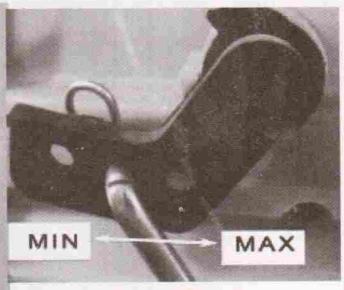


Fig 12

7.Safety

(1)Read this manual carefully.Be sure you understand how to operate this machine properly before you use it.

(2)Protective clothing (Fig.13)
a.Wear flanged cap.
b.Wear dirt/fog-proof glasses.
c.Wear gauze mask.
d.Wear long gloves.
e.Wear coat guarding against poisons.
f.Wear boots.
(3)Following personnel can not use the machine.
a.Mental patients.
b.Drunk.
c.Under age or old person.
d.Person with no knowledge of the machine.
e.Dog-tired person or patient and others who can not operate the machine normally.
f.Person who have just exercised strenuously or slept not enough.
g.Women giving the breasr to baby or being pregnant.

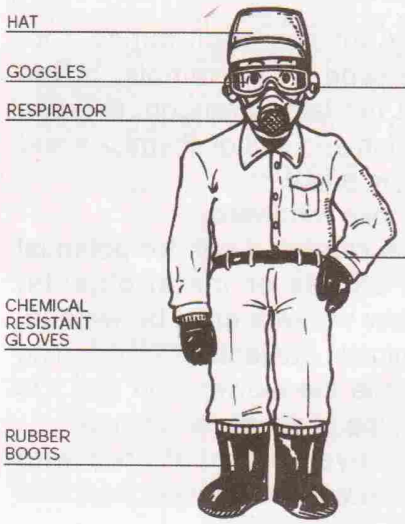


Fig 13

(4)Avert fire

a.Do not fire or smoke nearby the machine.

b.Never fefuel the machine when it is hot or running.

c.Never pour fuel on the machine when it is hot or running.

d.Always tighten the fuel tank lid.

e.Always move at least 10 feet away from the fuel container before starting the machine.

(5)Stating engine(Fig 14)

a.Put the dust gate handle to the lowest position before starting the engine, otherwise chemicals will be jetted when starting engine.

b.It is prohibited to stand in front of nozzle. Even though dust gateis closed, residual dust in pipe will be blown out.

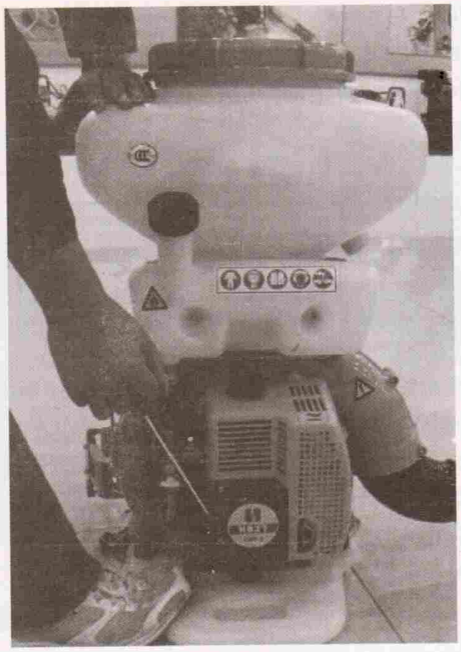


Fig 14

(6)Misting/Dusting

a.It is fine to carry out operation during cool weather with little wind. For example, in the early morning or in the late afternoon, this can reduce the evaporation and drift of chemicals and improve the protecting effect.

b.Operator should move windward.

c.Review area to be cleared. Look for potential hazards such as stones or metal objects. Spectators and fellow workers must be warned, and children and animals prevented from coming nearer than 15m while the blower is in use. Do not point the blowy pipe at people or animals.

d.If your mouth or eyes are spattered with chemicals, wash them with clean water and then go to see the doctor.

e.If the operator has a headache or dizziness, stop working at once and go to see a doctor in time.

f.For the operator's safety, misting/dusting must be carried out strictly according to the instruction of the chemicals and agricultural requirements.

8.Troubles and Remedies

(1)Engine starts difficultly or can not start.Cherk if the sparking plug has sparked-over.Screw down the sparking plug,put the side pole to touch the cylinder.Pull the starter and watch between the poles of sparking plug whether there are sparks.Pull the starter carefully,do not touch the metal part of sparking plug for prevention of getting an electric shock .

TROUBLE		CAUSE	REMEDY
No flash	Spark plug	1.Poles wet	Dry it
		2.Covered with carbon	Clean the carbon
		3.The insulation damaged	Replace
		4.Spark gap incorrect	Adjust 0.6～0.7mm
		5.The poles burned	Replace
	Magneto	1.The wrap of wire damaged.	Remedy or replace
		2.Insulation of coil bad	Replace
		3.The wire of coil broken.	Replace
		4.The electronic firing unit defective	Replace
Normal	Compression ratio and fueling well	1.Too much fuel in cylinder	Drain
		2.Water or dirt in fuel	Replace
	Fueling well but compression ratio bad.	1.Cylinder and piston ring wore or tore	Replace them
		2.The plug loose	Tighten it
	Carburetor not fueling	1.No fuel in tank	Fuel
		2.Fileter gauze clogged	Clean
		3.The air hole of the tank clogged	Clean

(2)Engine lacks power

TROUBLE	CAUSE	REMEDY
The compression ratio is fine	1. The filter plate clogged	Clean
	2.Air passes through the connection of carburetor	Tighten
	3.Engine overheat	Stop the engine and cool it
	4.Water in fuel	Refill with fresh fuel
	5.The carbon clogs muffler	Clean
Engine overheats	1.Mixed gas (fuel) thin	Adjust the carburetor.
	2.Cylinder covered with carbon	Clean
	3.Oil bad	Use 2-T engine oil and adjust the mix ration.
	4.No connection with hose	Correctly assemble the machine
Engine noisy or knocking	1.Fuel bad	Replace
	2.Carbon in cylinder	Clean
	3.The running parts wore and tore.	Check and replace

(3)Engine stops while running

TROUBLE	CAUSE	REMEDY
Engine stops suddenly	1.The lead wire of plug loose	Replace firmly
	2.Piston bitten	Change or remedy
	3.Plug covered with carbon	Clean plug
	4.Fuel used up	Fill the fuel tank
The engine stops slowly	1.Carburetter clogged	Clean
	2.The air hole in the tank clogged	Clean
	3.Water in fuel	Refill with fresh fuel

(4)Engine hard to stop

TROUBLE	CAUSE	REMEDY
Throttle handle put to the lowest position, the engine still runs .	The throttle cord is short or piston of carburetter blocked.	Adjust the cord or remedy the carburetter.

(5)Dusting

TROUBLE	CAUSE	REMEDY
No dust discharge or discharge intermittently	1.The dust gate can not be opened.	Adjust the pull rod of the dust gate
	2.The tank lid not tightened	Tighten the tank lid
	3.The dust or granule mix with foreign body.	Clean it
	4.The dust or granule lumped.	Break the lump
	5.Wet dust or granule	Dry it
	6.The granules is too big	Change the granules
The dust gate not work properly	1.The dust gate can't closed	Clean it
	2.The dust gate clogged by foreign matter	Tighten it
Leakage of dust	1.the clamp plate of the chemical tank bottom loosened	Tight it
	2.The sealing gasket of the dusting lid damaged	Change it with new one
	3.The O-sealing ring of the elbow damaged	Change it with new one
The discharge rate out of control	The control device of dust gate not work properly	Remedy it

(6)Spraying

TROUBLE	CAUSE	REMEDY
No spray mixture jet or jet intermittently	1.Nozzle switch or control valve clogged	Clean
	2.Liquid lead pipe clogged.	Clean it
	3.No pressure or the pressure is lower	Tighten the tank lid and screw down the two wing nuts.
Spray mixture leakage	1.The spraying lid plate fitted incorrect	Refit it
	2.Every threaded joint loosened	Screw down it

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9.Technical Maintenance and Deposit for a Long Time

(1)Spraying units

a.Clean out any residual spray mixture or dust in the chemical tank and all other parts after operation with clean water and dry it.

b.Clean the dust gate and chemical tank inside and outside after dusting.

c.Loosen the chemical tank lid while the machine free.

d.Let the machine run at a low speed 2-3 minutes after cleaning.

(2)Fuel system maintenance

a.Water or dirt in fuel is one of the main cause of the engine trouble, clean the fuel system regularly.

b.Residual fuel remaining in the fuel tank and carburetor for long time will gum and clog the fuel system,thus cause the engine not to working properly. So all of the fuel should be discharged if the machine isn't used after one week.

(3)Air filter and plug.

a.Clean the filter after every day operation. Dirt adhering to sponge reduces the engine power.

b.Dry filter before reinstalling.

c.Clean stains or carbon off the spark plug and adjust spark gap to 0.6～0.7mm.

d.The plug model of this machine is 4106J. Do not use other models. If it is nechssary for change.may buy it from local agricultural department or plant protection department.as shown in Fig.15.

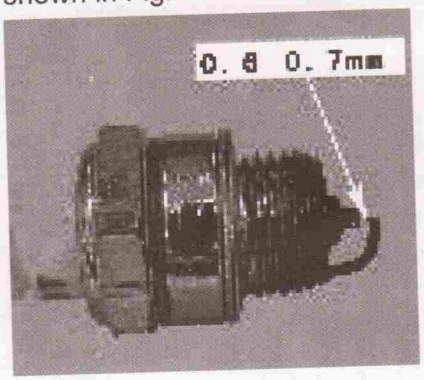


Fig 15

Note:

a)The work including maintenance, cleaning and adjusting must be done after stopping the machine and out of the danger range.

b)When maintenance, the discharge spout can't be award to the maintenance man.

c)Please periodic check the braces situation.Without delay replace the worn-out braces.

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(4)Long time storage

a.Clean the machine and apply antirust oil to metal parts.

b.Remove the spark plug and pour 15～20g of 2-stroke engine oil into the cylinder through the spark plug pole. Pull the starter handle 4～5 times to distribute the oil inside the engine. Pull the handle slowly until the piston reaches the top of its travel and leave it there, then install the spark plug.

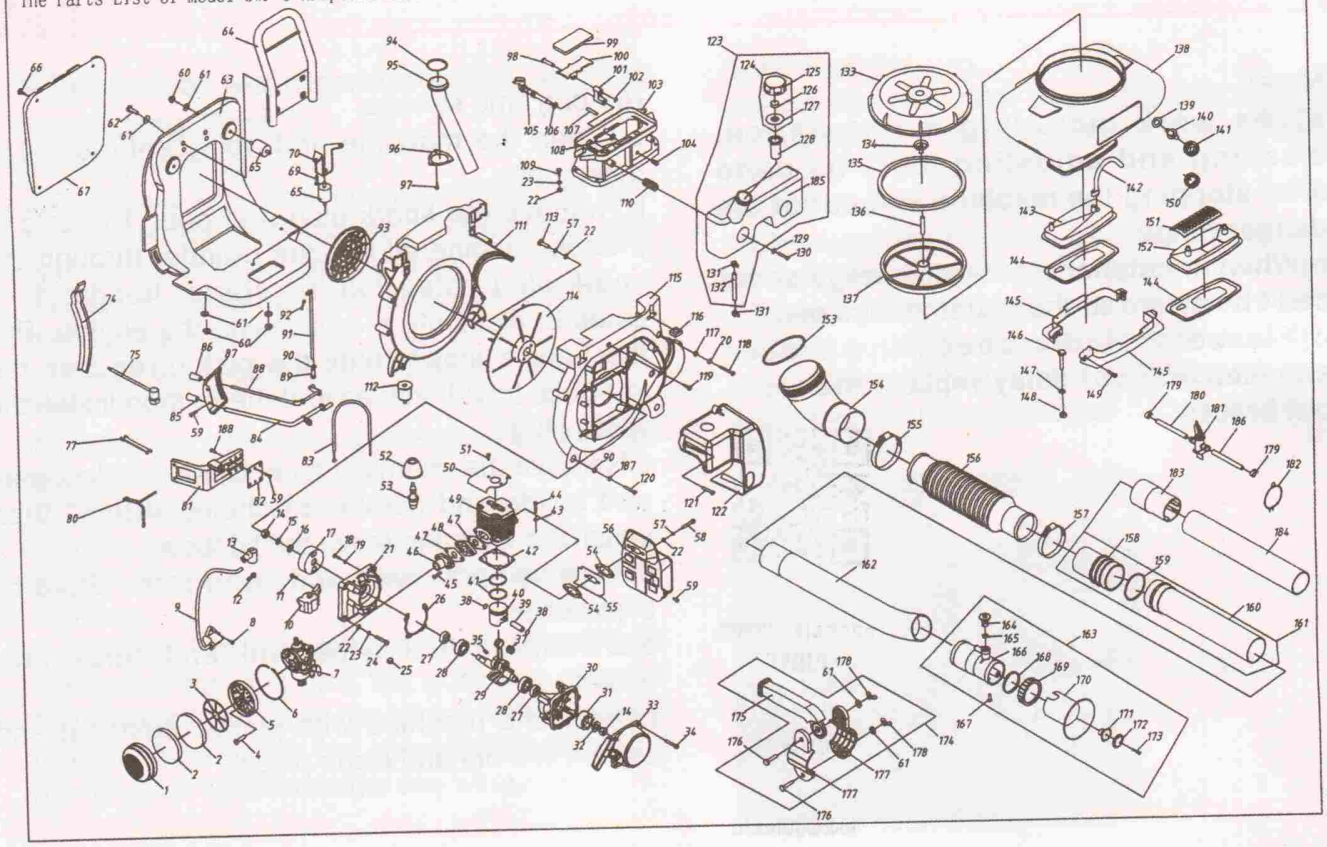
c.Remove the chemical tank, clean the dust gate and inside and outside of chemical tank, then install the tank and leave the lid loose.

d.Remove spray units and clean them. Store by themselves.

e.Discharge fuel in he tank and carburetor entirely.

f.Cover the machine with plastic dustcoat and store it in a dry and clean place.

The Parts List of Model 3WF-3 Knapsack Mist-duster (1)



The Parts List of Model 3WF-3 Knapsack Mist-duster (2)

Ser.No.	Part No.	Part Name	Qty	Ser.No.	Part No.	Part Name	Qty	Ser.No.	Part No.	Part Name	Qty
1	1E40FP-3Z.6-1	outside cover	1	31	1E40FP-3Z-19	ratchet	1	62	GB/T29.2 M6×16	screw	4
2	1E40FP-3Z.6-2	filter	2	32	GB/T97.1 10	washer	1	63	EB-415.16-1	frame	1
3	1E40FP-3Z.6-5	iron net	1	33	1E40FP-3Z.4	starter	1	64	3WF-3.9	belt frame	1
4	GB/T9074.4 M4×16	screw assem	2	34	GB/T9074.4 M5×16	bolt	4	65	3WF-2.6A.6	rubber pillar	3
5	1E40FP-3Z.6-4	inside cover	1	35	1E40FP-3Z.3-1	key	1	66	3WF-2.6B-2	clip	7
6	1E40FP-3Z.6-3	clip spring	1	37	1E40FP-3Z.3A.2	bearing	1	67	3WF-3.11	back mat	1
7	1E40FP-3Z.1	carburettor	1	38	1E40FP-3Z.3-4	ring	2	69	GB/T9074.4 M5×16	screw assem	2
8	GB/T845 ST4.2×16	screw	2	39	1E40FP-3Z.3-3	piston pin	1	70	EB-415.19	support	1
9	1E40FP-3Z.5	winding	1	40	1E40FP-3Z.3-2	piston	1	74	3WF-28.7	belt component	2
10	1E40FP-3Z.5	winding	1	41	1E40FP-3Z.3-5	piston ring	2	75	3WF-3.26.3	spanner	1
11	GB/T9074.4 M4×20	screw assem	2	42	1E40FP-3Z-6	sealing washer	1	77	QGZ40-35.12-5	spanner	1
12	1E40FP-3Z-22	spring	1	43	GB/T93 5	washer	4	80	3WF-3.25.4	insurance chain	1
13	1E40FP-3Z-21	cap	1	44	GB/T70.1 M5×20	screw	4	81	3WF-3.2	support frame	1
14	1E40FP-3Z-16	M10×1 nut	2	45	GB/T9074.4 M5×25	screw assem	2	82	3WF-3-16	plate	1
15	GB/T859 10	washer	1	46	1E40FP-3Z-2	flange	1	83	3WF-3.25.1	throttle rope	1
16	GB/T848 10	washer	1	47	1E40FP-3Z-4	gasket	2	84	3WF-3.4	throttle rod	1
17	1E40FP-3Z.5	rotor	1	48	1E40FP-3Z-3	insulator	1	85	3WF-3-5	handle(red)	1
18	GB/T70.1 M5×30	screw	4	49	1E40FP-3Z-7	cylinder	1	86	3WF-3-5	handle(black)	1
19	GB/T93 5	washer	4	50	1E40FP-3Z-8	cover	1	87	3WF-3-4	graduator	1
20	GB/T97.1 5	washer	2	51	GB/T9074.4 M5×10	screw assem	2	88	3WF-3.3	dust rod	1
21	1E40FP-3Z-14	front crankcase	1	52	1E40FP-3Z-9	cap	1	89	3WF-3-15	connector	1
22	GB/T97.1 6	washer	9	53	4106J	spark plug	1	90	GB/T6170 M5	nut	10
23	GB/T93 6	washer	4	54	1E40FP-3Z-18	gasket	2	91	3WF-3-12	pulling rod	1
24	GB/T70.1 M6×30	screw	4	55	1E40FP-3Z-5	gasket	1	92	3WF-2.6A-2	spanner	1
25	1E40FP-3Z-20	fixity	1	56	1E40FP-3Z.2	muffle	1	93	3WF-3-14	net cover	1
26	1E40FP-3Z-13	sealing washer	1	57	GB/T93 6	washer	4	94	3WF-3-9	washer	1
27	1E40FP-3Z-11	seal	2	58	GB/T70.1 M6×35-10.9	screw	2	95	3WF-2.6.6-1	pipe	1
28	GB/T276 6202/P6	bearing	2	59	GB/T9074.4 M5×12	screw assem	9	96	3WF-3-8	lid	1
29	1E40FP-3Z.3A.1	crankshaft	1	60	GB/T6177.1 M6	nut	5	97	GB/T845 ST4.2×13	screw	3
30	1E40FP-3Z-12	back crankcase	1	61	GB/T96 6	washer	11	98	3WF-3.6-3	pin	1

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Ser.No.	Part No.	Part Name	Qty	Ser.No.	Part No.	Part Name	Qty	Ser.No.	Part No.	Part Name	Qty
99	3WF-3.6-2	rubber plate	1	129	GB/T96 5	washer	2	159	GB1235 65×3.1	sealing washer	1
100	3WF-3.6-1	slide	1	130	GB/T818 M5×55	screw	2	160	3WF-3.19.2-2	pipe	1
101	3WF-3.6-4	support arm	1	131	3WF-3-3	clip	2	161	3WF-3.19.2	connector assem	1
102	GB/T896 5	ring	1	132	GB/T13527.1 8×2×320	tube	1	162	3WF-3.19-3	long bend pipe	1
103	3WF-3.1	shutter	1	133	3WF-3.17.1-2	lid	1	163	3WF-3.19.3	nozzle assem	1
104	3WF-3-21	plug	1	134	3WF-3.17.1-1	air valve	1	164	3WF-3.19.3-3	valve	1
105	3WF-3-22	rocker shaft	1	135	3WF-3.17.1-3	sealing washer	1	165	GB1235 16×2.4	sealing washer	1
106	GB1235 14×2.4	sealing washer	1	136	GB/T13527.1 8×1.5×500	tube	1	166	3WF-3.19.3-4	shot pipe	1
107	3WF-2.6.6-3	pin	1	137	3WF-3.20.1	filter	1	167	GB/T818 M5×12	screw	1
108	GB/T896 9	ring	1	138	3WF-2.6A.1-1 (26L) 3WF-3.17-1A (20L) 3WF-3.17-1 (14L)	chemcal tank	1	168	3WF-3.19.3-1	sealing washer	1
109	GB/T9074.13 M6×40	bolt	4	139	3WF-3A.1-2 (26L) 3WF-3.17.2-2 (14L,20L)	sealing washer	1	169	3WF-3.19.3-2	lid	1
110	3WF-3-23	fuel tank support	2	140	3WF-3A.1-1 (26L) 3WF-3.20.2-2 (14L,20L)	link pipe	1	170	3WF-3.19.3-5	nozzle	1
111	3WF-3.13	volute case	1	141	3WF-3A.1-3 (26L) 3WF-3.20.2-1 (14L,20L)	connector lid	1	171	3WF-3.19.3.1-2	nozzle piece	1
112	3WF-3.5	rubber pillar	2	142	3WF-3.20-1	tube	1	172	3WF-3.19.3.1-1	nozzle piece	1
113	GB/T5783 M6×35	bolt	2	143	3WF-3.20-2	misting plate	1	173	GB/T846 ST2.9×16	screw	1
114	3WF-3-13	impeller	1	144	3WF-3.7-1	sealing washer	1	174	3WF-3.19.6	handle assem	1
115	3WF-3.14	volute case	1	145	3WF-3-1	clamp	2	175	3WF-3.19.6-1	handle	1
116	3WF-3-2	nut	4	146	GB/T5783 M8×45	bolt	2	176	GB/T5781 M6×30	bolt	2
117	GB/T889.1 M5	nut	2	147	GB/T96 8	washer	2	177	3WF-3.19.6-2	clamp	2
118	3WF-3-10	long screw	2	148	GB/T6170 M8	nut	2	178	GB/T62 M6	nut	2
119	GB/T845 ST4.8×25	screw	1	149	GB/T9074.4 M6×25	screw assem	2	179	3WF-3.19-1	clip	4
120	GB/T818 M5×30	screw	9	150	3WZ-6.5-1 (26L) 3WF-3.17.2-1 (14L,20L)	lid	1	180	GB/T13527.1 10×1.5×830	tube	1
121	XSS46-2.2-5	screw M5*20	4	151	3WF-2.6A.1-2	plate	1	181	3WF-3.19.1	cock assem	1
122	3WF-3-19	protection	1	152	3WF-3.7-2	dusting plate	1	182	3WF-3.19-2	clamp	1
123	3WF-3.16	fuel tank	1	153	GB1235 100×3.1	sealing washer	1	183	3WF-3.21-1	guide pipe	1
124	3WF-3.16.2	fuel tank lid assem	1	154	3WF-3-6	bend pipe	1	184	3WF-3.21-2	connect pipe	1
125	3WF-3.16.2-1	fuel tank lid	1	155	ϕ78-ϕ101	clip assem	1	185	3WF-3.16-1	fuel tank	1
126	BG-328.7-4	filter net	1	156	3WF-3.19-4	hose	1	186	GB/T13527.1 10×1.5×830	tube	1
127	3WF-3.16.2-3	lid	1	157	ϕ59-ϕ82	clip assem	1	187	GB/T848 5	washer	9
128	3WF-3.16.1	filter net assem	1	158	3WF-3.19.2-1	connector	1	188	3WF-20.9-1	screw M5*10	4

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